



Nikko-Rack

Optional Swing-Lock Stopper

Assembly instructions

NIX,INC.

■ This is an assembly manual for the optional Swing-Lock Stopper for R25 and ER25.

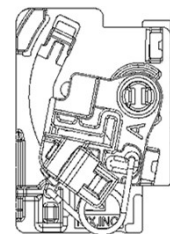
■ Please read this manual carefully before assembling.

Operating precautions

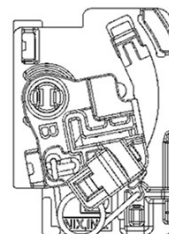
1. Do not step on the product or sit down. Otherwise it may be damaged and you may get injured.
2. Do not use organic solvents such as washing soap, screw locks, grease, etc. May cause deformation or damage.
3. Do not expose the product to direct sunlight or ultraviolet light. Otherwise, the product may be deformed or damaged.
4. Do not put the product in a high-temperature drying oven. Otherwise, the product may be deformed or damaged.
5. When assembling the L-Stopper, be careful of the edges of the parts. There is a risk of injury.

1. Parts list

①SWS-01-A ...1pc



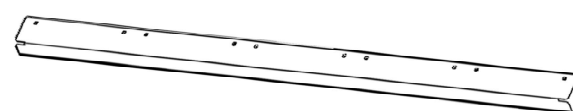
②SWS-01-B ...1pc



< R25 or ER25 in use >



③L-Stopper ...1pc

④TP self-tapping screw (M4 × 12)
...2pcs

2. Tools

- Phillips screwdriver : Tightening torque $0.5 \pm 0.05 \text{ N} \cdot \text{m}$ ($0.45 \sim 0.55 \text{ N} \cdot \text{m}$)
- Hex wrench (Width across flats 5mm) : Tightening torque $2.70 \pm 0.25 \text{ N} \cdot \text{m}$ ($2.45 \sim 2.95 \text{ N} \cdot \text{m}$)

■ If you have any questions regarding the assembly of this product, please contact us on the right.



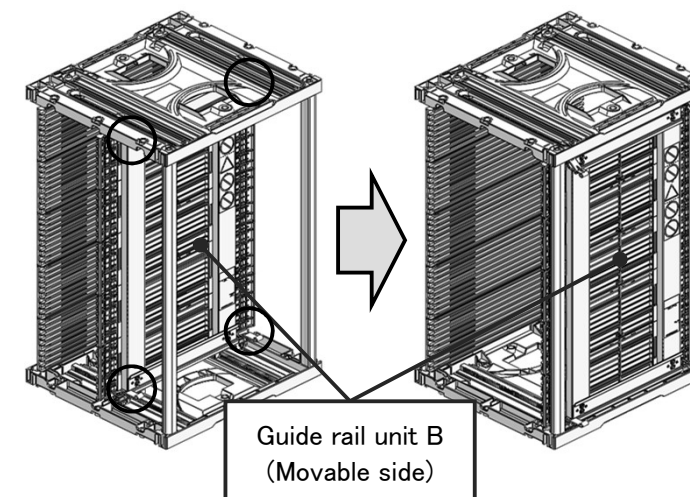
NIX,INC.

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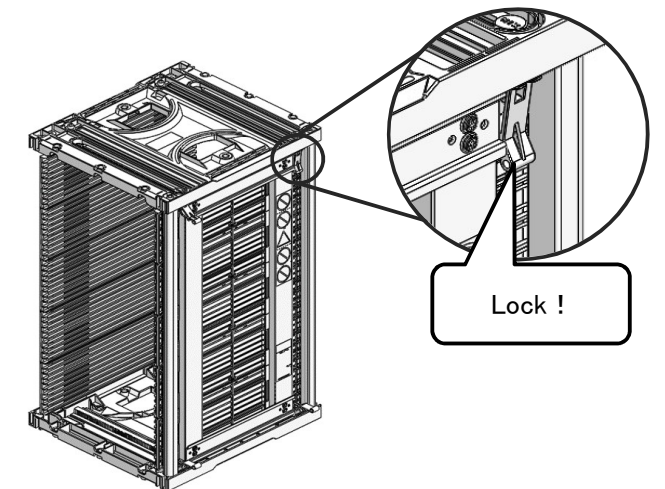
2-23-3, Nishi-Hashimoto, Midori-ku,
Sagamihara, Kanagawa 252-0131, Japan
Tel. +81-42-773-9129
Fax. +81-42-773-9963
URL: <https://nix.co.jp/en/>

3. Assembly procedure

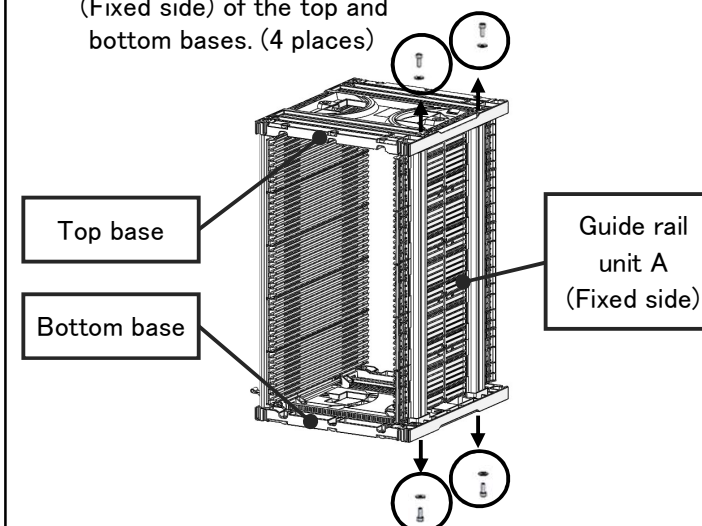
3-1 Unlocking the Lock Lever and open the Movable unit to its maximum width.



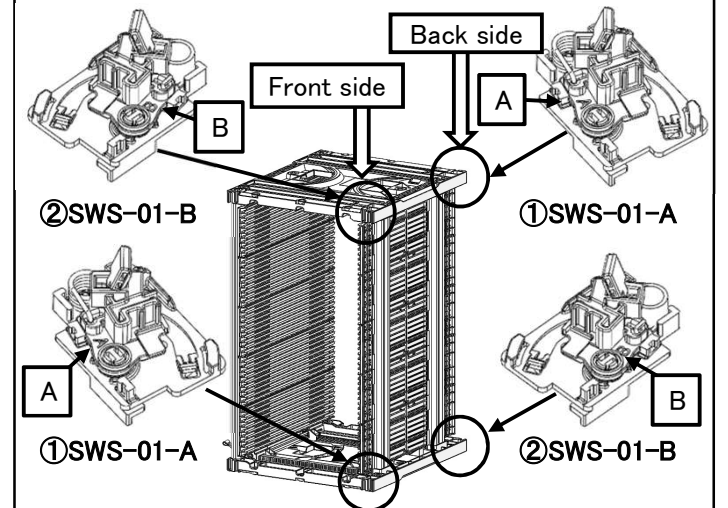
3-2 Lock the Lock Lever in only one place.



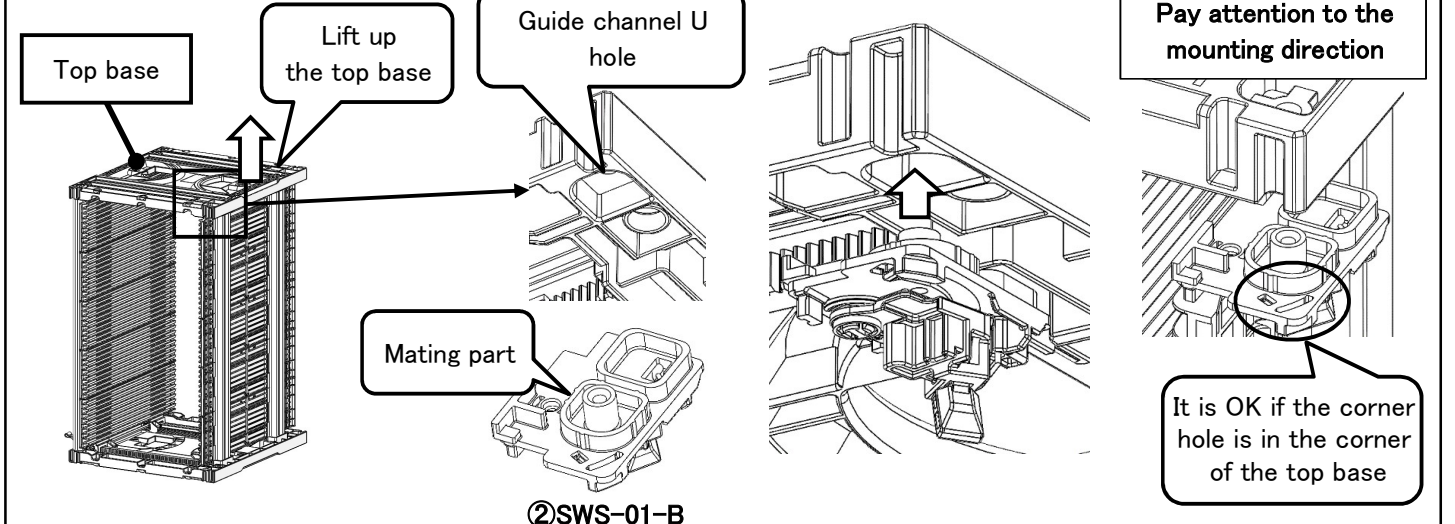
3-3 Remove the Hexagon socket head bolt (M6X16) and Flat washer that secures the Guide rail unit A (Fixed side) of the top and bottom bases. (4 places)



3-4 Prepare materials that correspond to the rack installation location.
*This manual describes the installation on the front side.

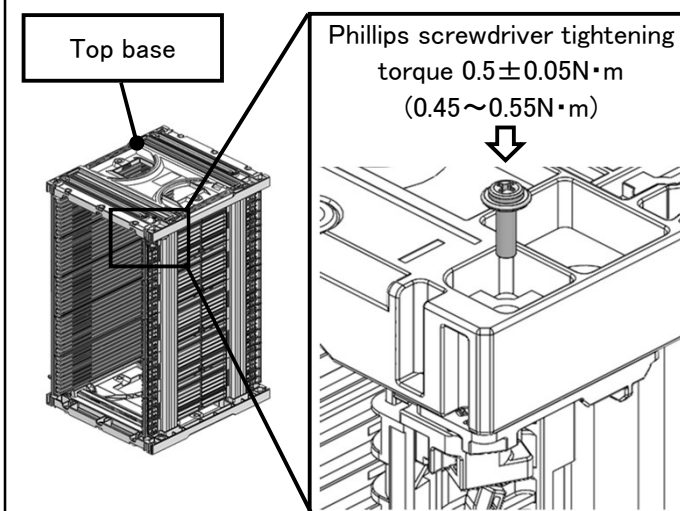


3-5 Lift up the top base to create a gap, then push in the mating part of ②SWS-01-B, aligning it with the hole in Guide channel U.

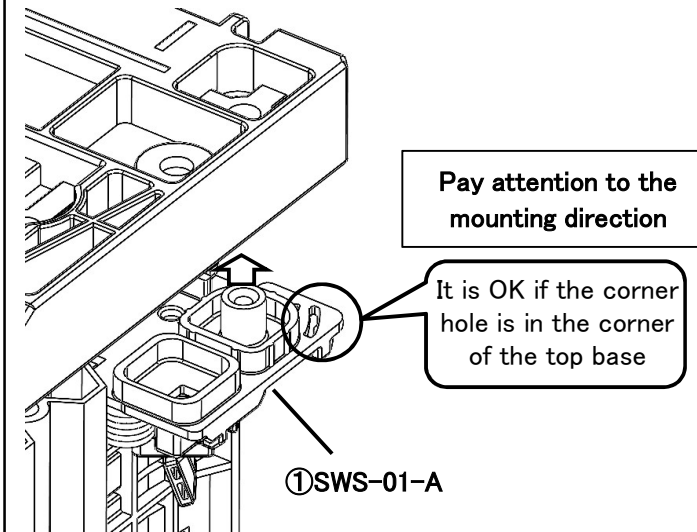


This product is compliant with the RoHS Directive.

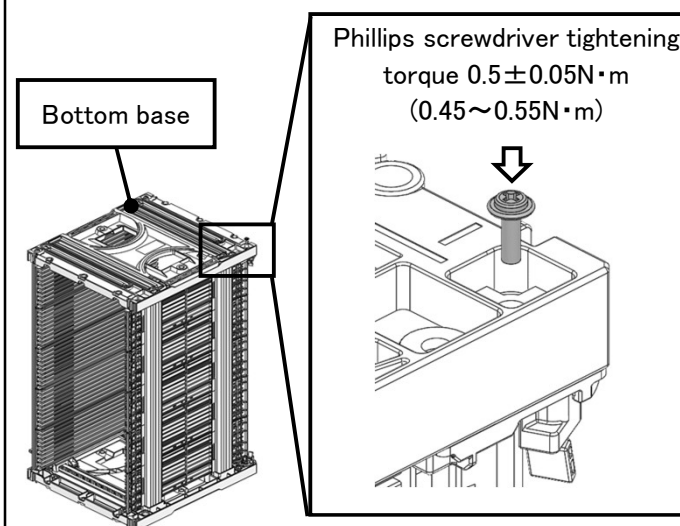
3-6 Fix ②SWS-01-B from the upper of the top base with ④TP self-tapping screw.



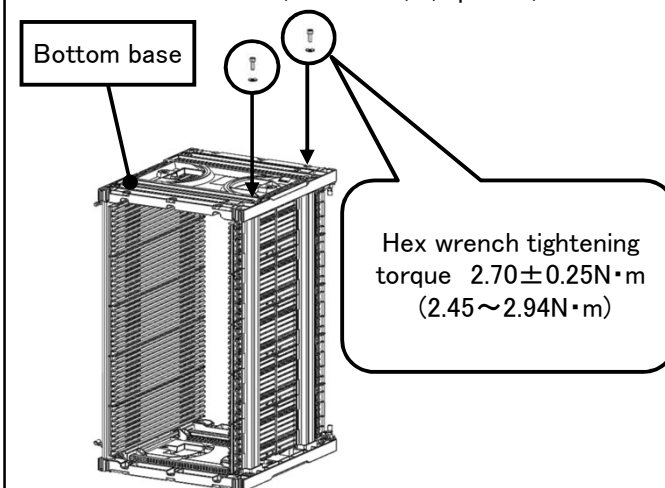
3-7 Turn over the Rack and push in the mating part of ①SWS-01-A in the same way.



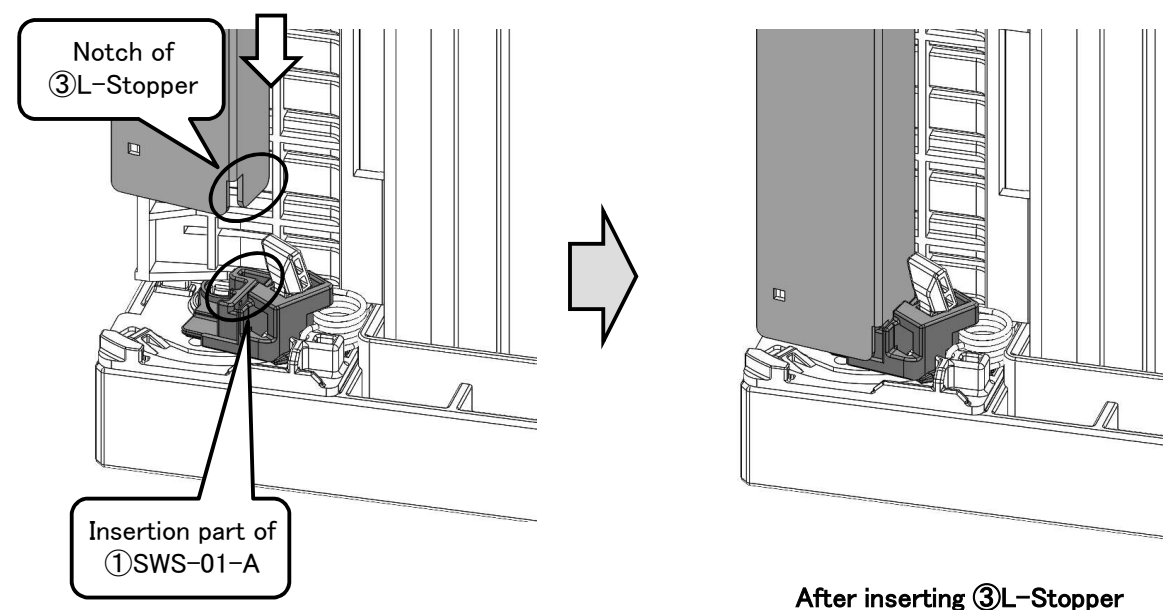
3-8 Fix ①SWS-01-A with ④TP self-tapping screw.



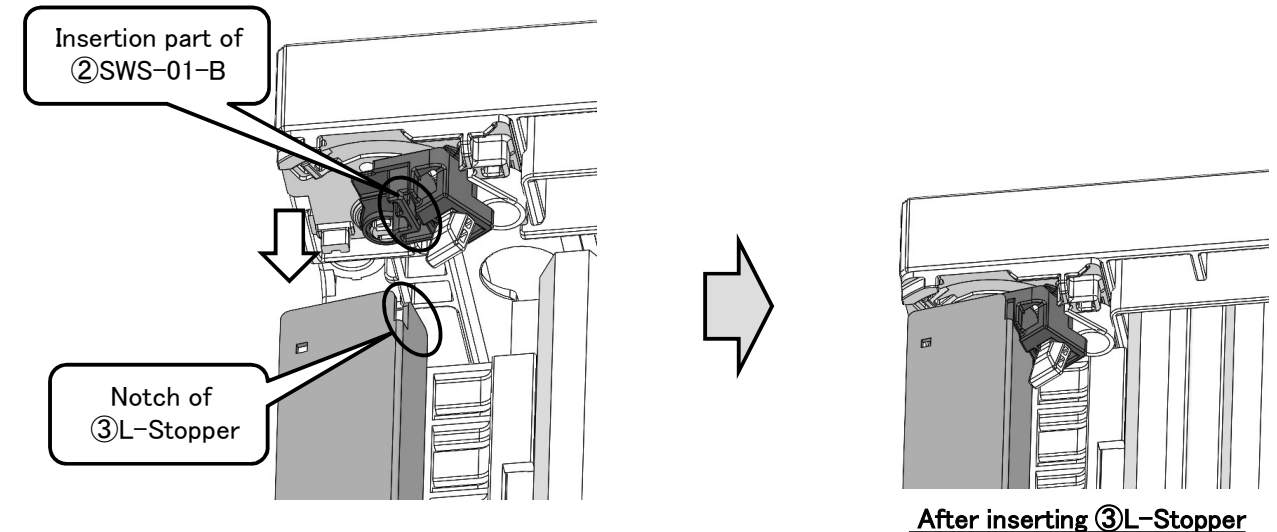
3-9 Using the Hexagon socket head bolt (M6X16) and Flat washer removed in 3-3, tighten the bottom base to Guide rail unit A (Fixed side). (2 places)



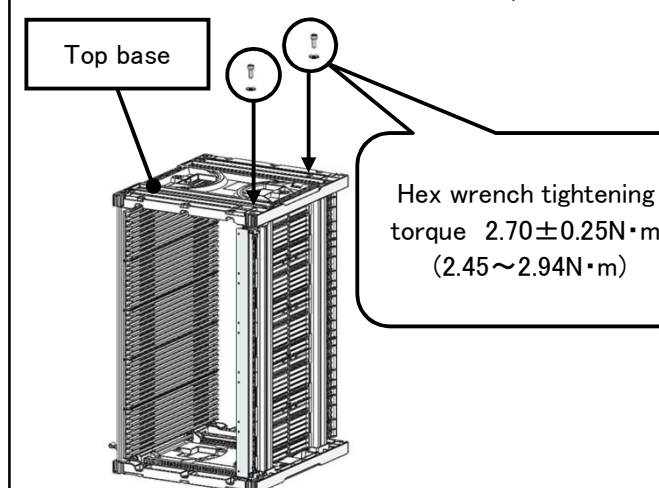
3-10 Turn over the Rack, insert the notch of ③L-Stopper into the insertion part of ①SWS-01-A.



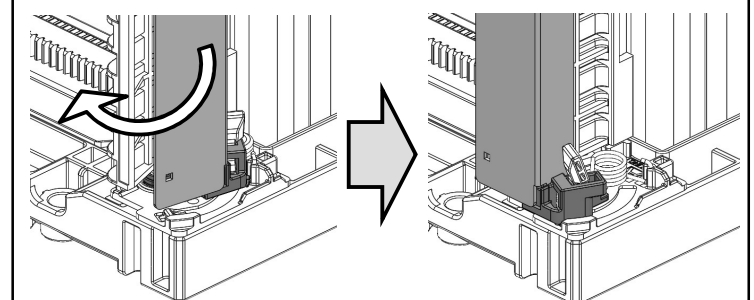
3-11 Lift up the top base, align the notch of ③L-Stopper with the insertion part of ②SWS-01-B, and lower the base.



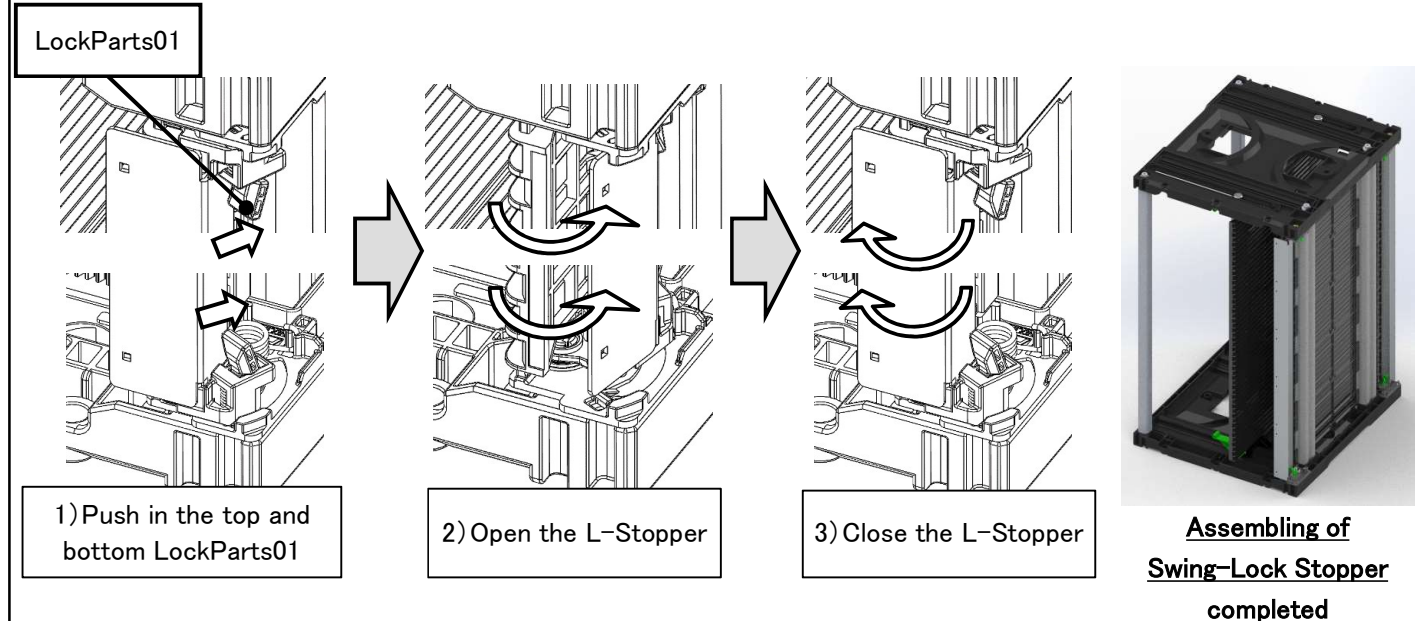
3-12 Using the Hexagon socket head bolt (M6X16) and Flat washer removed in 3-3, tighten the top base to Guide rail unit A (Fixed side). (2 places)



3-13 Close the ③L-Stopper.



3-14 While pushing in LockParts01, open ③ L-Stopper and then repeat the action of closing L-Stopper twice to confirm that there are no abnormalities in operation.



This product is compliant with the RoHS Directive.